



『COMPANY INTRODUCTION』

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『01. Company Profile』

GLOBAL ILJI

Specialized in manufacturing
Car Body Parts Company ILJI

As the Tier 1 supplier of Hyundai Motor, ILJI produces and supplies perfect products that impress customers with its management philosophy of the **best quality** and **best technology**, and executives and employees will do their best to open the future of the automobile industry with a corporate ideology that **respects humans** and **values the environment**.



ILJI Gyeong-san Plant 1,2 [Headquarter]

Name	ILJI (Gyeong-san Headquarter Plant 1,2)
Established	01 st Oct 1986
Plant Site	Site Area : 34,166.3m ² Building Area : 24,648.4m ²
Location	50 Gongdan 4-ro, Jillyang-eup, Gyeongsan-si, Gyeongsangbuk-do

ILJI Gyeong-Ju Plant 1,2

Name	ILJI (Gyeong-Ju Plant 1,2)
Established	25 th Sep 2014
Plant Site	Site Area : 27,615.7m ² Building Area : 18,874.8m ²
Location	130-8 Mahwasandan-gil, Oedong-eup, Gyeongju-si, Gyeongsangbuk-do (Plant 1) 130-9 (Plant 2)

ILJI Gyeong-Ju Plant 3

Name	ILJI (Gyeong-Ju Plant 3)
Established	15 th Nov 2022
Plant Site	Site Area : 17,816.4m ² Building Area : 14,063.2m ²
Location	57 Mahwasandan-gil, Oedong-eup, Gyeongju-si, Gyeongsangbuk-do



ILJI GROUP

Global No.1 in Automotive Body Parts

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ILJI China Plant

Name	Beijing ILJI Science & Technology
Established	19 th Jan 2011
Plant Site	Site Area : 80,589m ² Building Area : 52,892m ²
Location	No. 328, West Zone, Mafang Industrial Park, Pinggu District, Beijing, China

ILJI America Plant [ITAC]

Name	ILJI Tech America Corporation (ITAC)
Established	30 th Jun 2023
Plant Site	Site Area : 403,269.2m ² Building Area : 79,474.3m ²
Location	121 ILJI Dr, Luverne, AL 36049 USA

ILJI America Plant [CPT]

Name	CPT AMERICA (Customer, People, Technology)
Established	09 th Apr 2025
Plant Site	Site Area : 228,565m ² Building Area : 28,099m ²
Location	3539-3301 Industrial Park Rd, Tuskegee, AL 36083 USA



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ILJ [Die Plant]	
Name	ILJ
Established	01 st Apr 2014
Plant Site	Site Area : 11,700m ² Building Area : 7,200m ²
Location	14 Gongdan 4-ro, Jillyang-eup, Gyeongsan-si, Gyeongsangbuk-do

K&C [Small Parts Automation, CKD]	
Name	K&C
Established	01 st Jun 2011
Plant Site	Site Area : 43,663m ² Building Area : 14,550.1m ²
Location	22 Gongdan 7-ro, Jillyang-eup, Gyeongsan-si, Gyeongsangbuk-do



ILJI GROUP

Global No.1 in Automotive Body Parts



ILJITECH KOREA



ILJI TECH

ILJITECH manufacture and export the large scale of product of module unit that is put into the customer's line including automotive body parts.

IJS | Solution Provider

IJS is our subsidiary company where is professional for designing and manufacturing the PRESS die from product orders to exportations.

(주)케이앤씨

K&C is our subsidiary company where is in charge of the export and import

ILJITECH CHINA



(BEIJING)

ILJITECH AMERICA



CPT (ALABAMA)

ILJITECH AMERICA

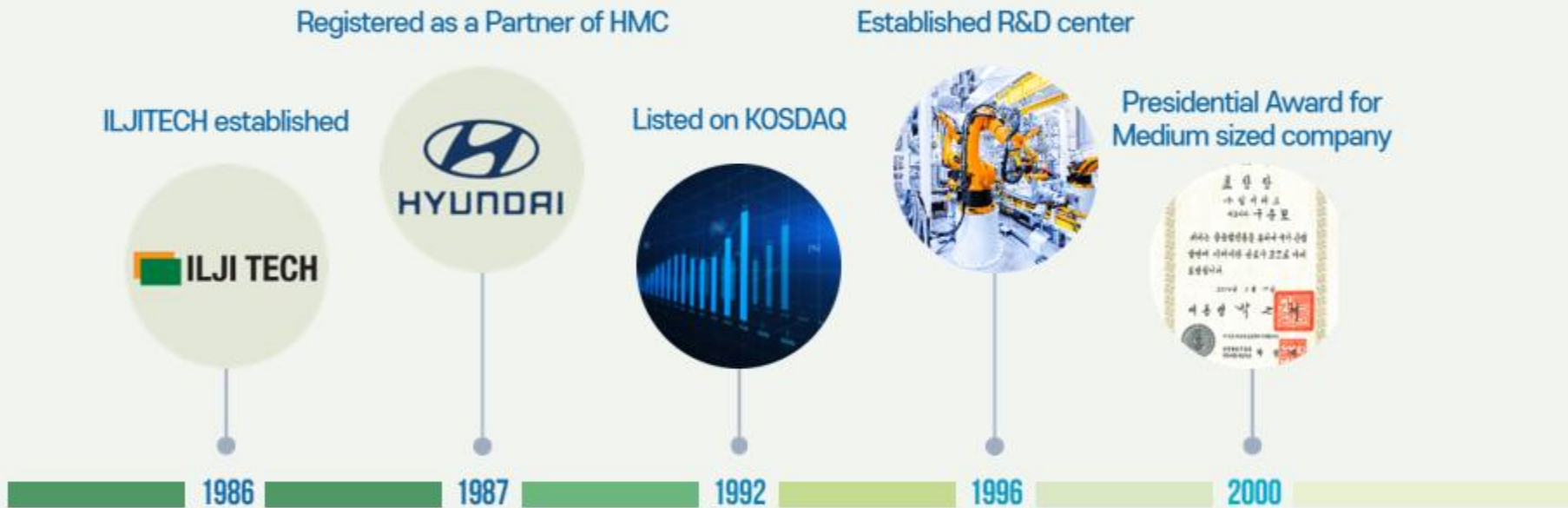


ITAC (ALABAMA)



ILJI HISTORY (1986~2000)

Global No.1 in Automotive Body Parts



Established in 1986, ILJI has grown and developed into the best competitive company in automotive body parts based on management innovation and stable labor-management relations despite the changing business environment



ILJI HISTORY (2001~2011)

Global No.1 in Automotive Body Parts

Expand Die Plant



2003

Received Industrial Service Merit



2004

Award from Ministry of Finance and Economy



2006

Established 2nd Plant in headquarter



2010

Established Beijing ILJI



2011

Through continuous R&D investment and the construction of a new die factory In 2003, we established a system capable of manufacturing and producing dies of perfect quality. In 2011, we founded our overseas corporation, Beijing ILJI, to enhance global competitiveness and productivity, solidifying our position as a global enterprise



ILJI HISTORY (2012~2023)

Global No.1 in Automotive Body Parts

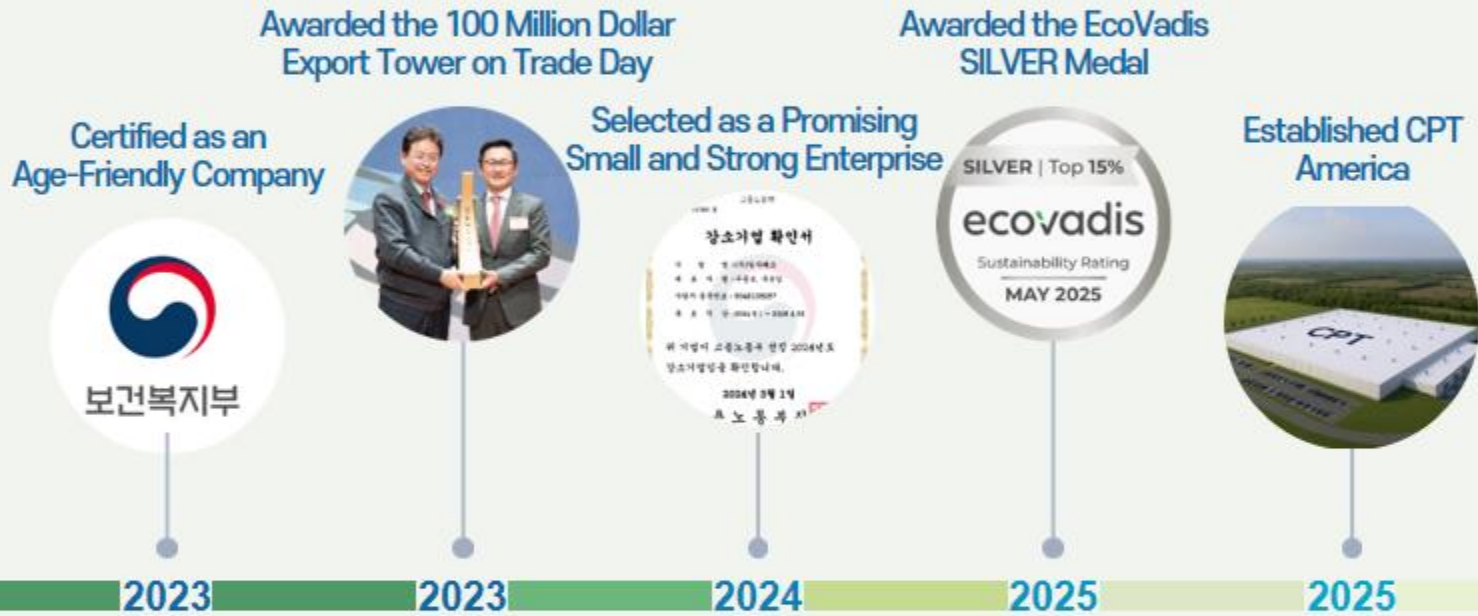


Starting with the completion of our Gyeongju plant in 2014, we have achieved major milestones—including being selected for the World Class 300 and the Pride 100—as we grow into the world’s leading automotive body parts manufacturer. Furthermore, with the expansion of our third Gyeongju plant and the establishment of ITAC, our U.S. subsidiary, we are fully prepared to take our next great leap forward.



ILJI HISTORY (2023~Current)

Global No.1 in Automotive Body Parts



Building on our certification as a Senior-Friendly Enterprise and receiving the \$100 Million Export Tower on Trade Day in 2023, we were designated as a Small but Strong Enterprise (Gangso Enterprise) in 2024.

In 2025, we further strengthened our sustainability and global competitiveness by earning the EcoVadis Silver Medal and establishing CPT AMERICA.



ILJI INFOMATION

Global No.1 in Automotive Body Parts



Sales(As of 2025)

817 Million USD



History

40 Years



Plant

Plants
(Domestic 7, China 1, USA 2)



Human Resources

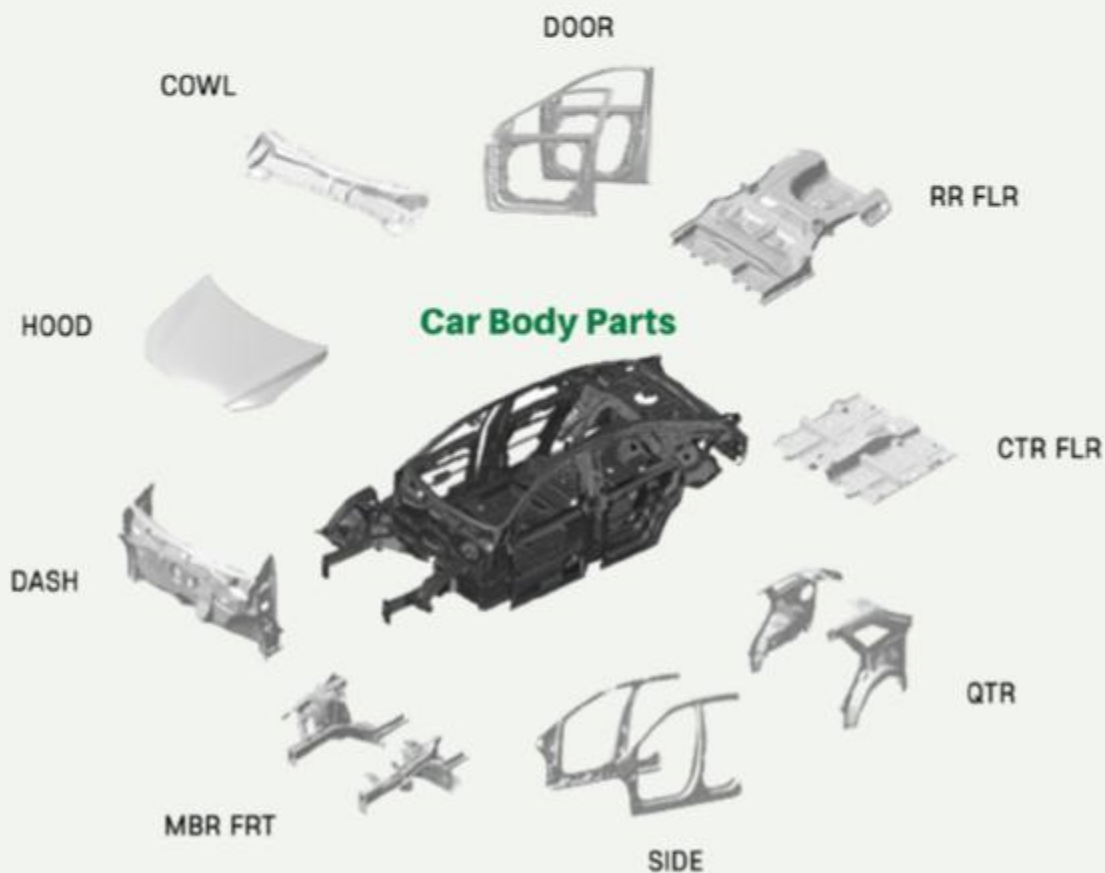
1,750 Employees



IJI PRODUCT

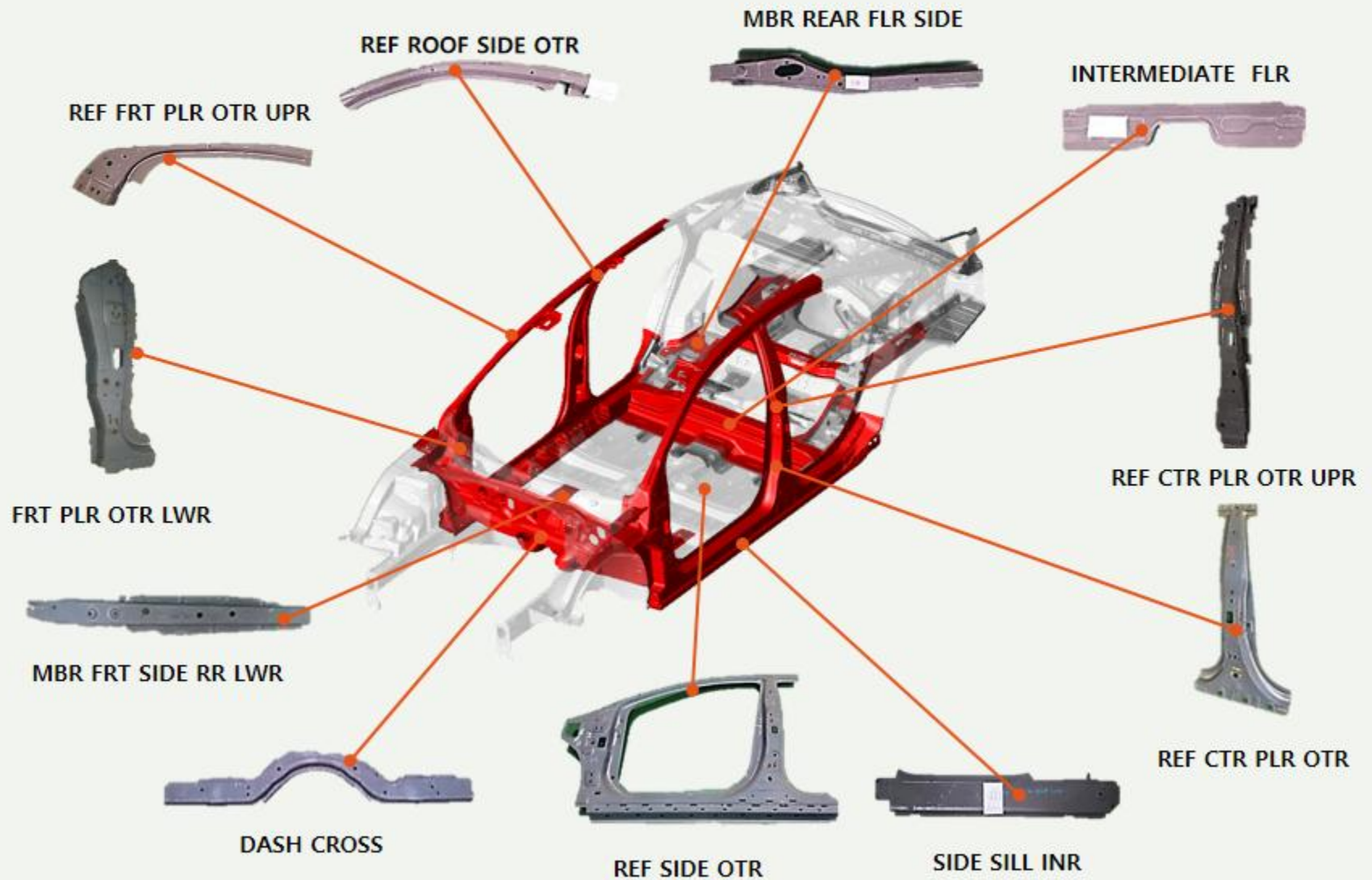
Global No.1 in Automotive Body Parts

We participate from the vehicle design stage to product design, die manufacture, inspection tool design manufacture, product manufacture, and A/S to satisfy with vehicle performance, stability, design, quality, new technology, etc.



LIJ MAIN PRODUCTION PARTS(H/S)

Global No.1 in Automotive Body Parts





ILJI PRESS LINES

Global No.1 in Automotive Body Parts

We are producing various products using our equipped press lines.

Equipment Status	Korea			Overseas	
	Gyeongsan (HQ)	Gyeong ju	Beijing	Luverne, Alabama	Tuskegee, Alabama
Blank Line Press	300 ton 1 line 500 ton 1 line	600 ton 1 line		400 ton 1 line 200 ton 2 lines	600 ton 1 line
T/D Press	1500 ton 2 lines 1000 ton 2 lines 700 ton 2 lines	1500 ton 1 line 1000 ton 2 lines	1500 ton 1 line 1000 ton 1 line 800 ton 1 line	1000 ton 1 line 1500 ton 2 lines	HPF 1500 ton 1 line 1200 ton 2 lines
Transfer Line Press			3100 ton 1 line	1700 ton 1 line 2300 ton 2 lines	

* Operation is scheduled in Jan 2027.



ILJI ACHIEVEMENT

Global No.1 in Automotive Body Parts

Including ILJI only the 4 companies attained the Quality 5-Stars certificates from all the partners of Hyundai-Motor(Car body), and ILJI Group has the best quality control ability and the technology

Quality 5 Stars



Competitiveness

Retained the stable production SYSTEM of the large scale product of module unit
>Secured the sales competitiveness compared to the other Global Maker partners



ILJI TECH



Obtain order

Priority is given when receiving orders
>Growth in Employment and partner



Image

Attained only 30 companies among 300 of the 1st vendor
>Priority of recruitment opportunity is given in the local society



ILJI PATENTED & CERTIFICATE(H/S)

Global No.1 in Automotive Body Parts

특허증
CERTIFICATE OF PATENT

특허 제 10-2366504 호
Patent No. 10-2366504

출원번호 제 10-2021-0000599 호
Application No. 10-2021-0000599

발행일 2022년 01월 05일
Issued 05.01.2022

종류 2022년 01월 14일
Type 01.14.2022

발명자 김동래
Inventor Dong-rae Kim

출원인 (주)이씨테크(대표이사 김동래) (사)이씨테크
Applicant ICS TECH CO., LTD. (Representative Director Dong-rae Kim)

특허청장 김동래
Director of Patent Office

2022년 01월 14일
2022.01.14

특허청장 김동래
COMMISSIONER
KOREAN INTELLECTUAL PROPERTY OFFICE

특허증
CERTIFICATE OF PATENT

특허 제 10-2394540 호
Patent No. 10-2394540

출원번호 제 10-2021-0001119 호
Application No. 10-2021-0001119

발행일 2022년 01월 11일
Issued 11.01.2022

종류 2022년 01월 04일
Type 01.04.2022

발명자 김동래
Inventor Dong-rae Kim

출원인 (주)이씨테크(대표이사 김동래) (사)이씨테크
Applicant ICS TECH CO., LTD. (Representative Director Dong-rae Kim)

특허청장 김동래
Director of Patent Office

2022년 01월 04일
2022.01.04

특허청장 김동래
COMMISSIONER
KOREAN INTELLECTUAL PROPERTY OFFICE

Certificate of Registration

nqa

This is to certify that the Quality Management System of
ILJI TECH CO., LTD.
85, Gungnam 4-ro, Jiyang-eup, Gyeongju-si, Gyeongbuk-do, 38471,
Korea
(IATF USE: 6049046)

applicable to
Design and manufacturing of vehicle body parts (panel assemblies)
has been assessed and registered by NQA, Warren House, Houghton Hall Park,
Houghton Regis, Dunstable, LU5 2EX, UK.

against the provisions of
IATF 16949:2016

This registration is subject to the company maintaining a quality management
system to the above standard, which will be monitored by NQA.

Managing Director

USA Certificate No: 7 14710
IATF Certificate No: 0500219
First Issue Date: 19 March 2014
Valid Until: 19 March 2027
Version: 1

2022년 01월 11일
2022.01.11

특허청장 김동래
COMMISSIONER
KOREAN INTELLECTUAL PROPERTY OFFICE

Accredited by Member of the IAF, ILAC & UKAS

IATF 16949
Korea

CERTIFICATE
Quality Management System

ILSI Co., Ltd.
11, Gungnam 4-ro, Jiyang-eup, Gyeongju-si, Gyeongbuk-do, Korea

Korea Productivity Center Quality Assurance certifies that the Quality Management System of the above organization has been assessed and found to be in accordance with the requirements of the standards and scope of certificate detailed below.

Standards
KS Q ISO 9001:2015 / ISO 9001:2015

Scope of Certificate
Design, Development and Manufacturing of Press Mold for Automobile Part

Initial Certificate Date : January 01, 2017 Valid Period : January 01, 2021 ~ January 01, 2024

* This certificate is valid only if the organization meets the requirements continuously
* Certificate validity information is available at www.kpcqa.or.kr (IPII Code)

Date of Issue : November 01, 2024

kpc KOREA PRODUCTIVITY CENTER QUALITY ASSURANCE

10F 4001 Building, 35, Seongnam-daero, Songju-gu, Seoul, Korea
www.kpcqa.or.kr / Tel: 02-312-0100

H/S Hot Piercing

Air Knockout Prevention

IATF 16949

ISO 9001:2015

IJS INFORMATION

Solution Provider

- ✓ Name : IJS CO. LTD.,
- ✓ Address : Gyeongsan-si, Gyeongsangbuk-do
- ✓ Establishment : 04. 2014
(Started as ILJI TECH Technology Team in 1986)
- ✓ Main Business : Hot Stamping
Cold Stamping
- ✓ Home Page : <http://www.ijs.co.kr>
- ✓ Employees : 62 Staff Members
- ✓ Revenue : 14.0 Million USD



Customer & Global Network

Automotive Car Makers & Tier 1



Network





『02. Hot Stamping』

IJS H/S PROCESS FLOW

Solution Provider

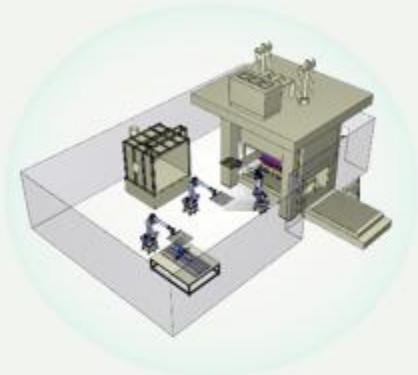
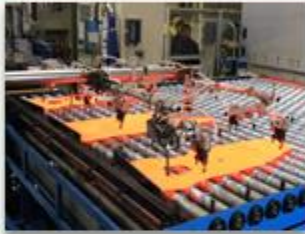
Loading Table



Furnace



Centering



Hot Stamping



Conveyor



Unloading Table



Positioned
(Laser Jig – Turn table)

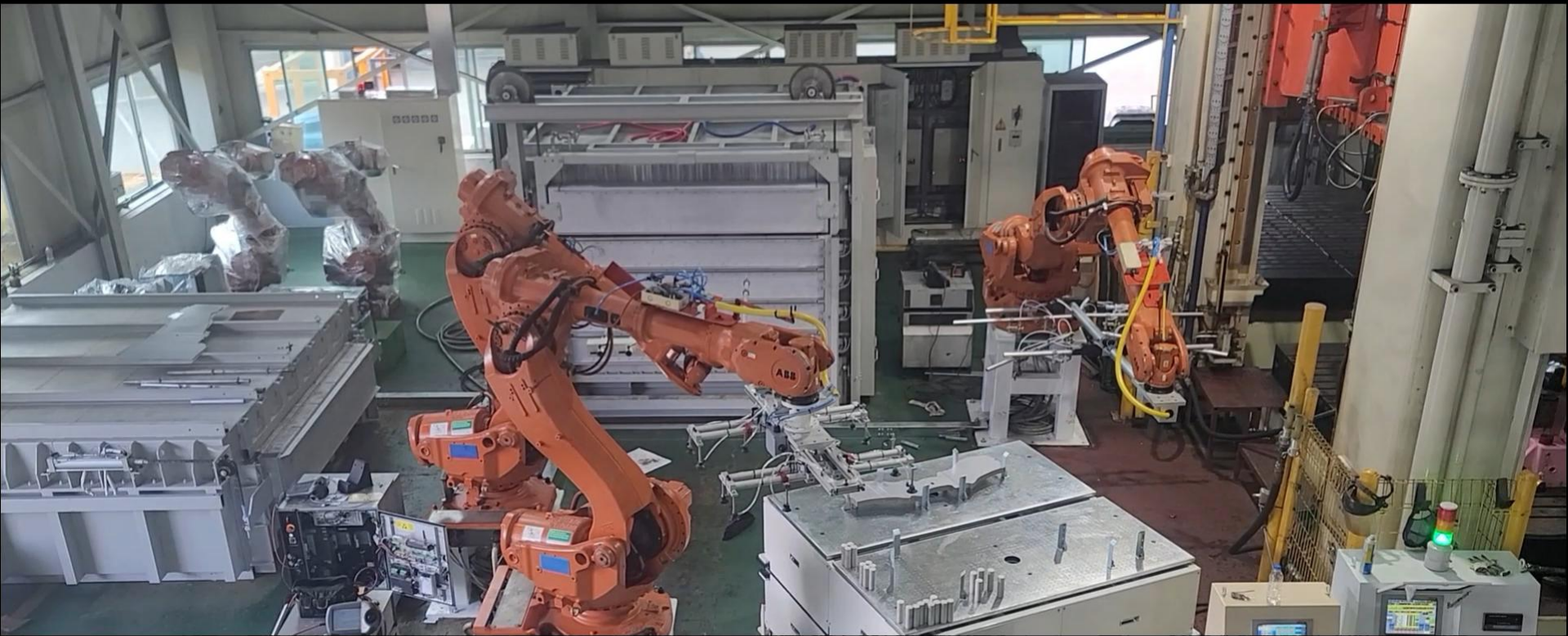


Inspection



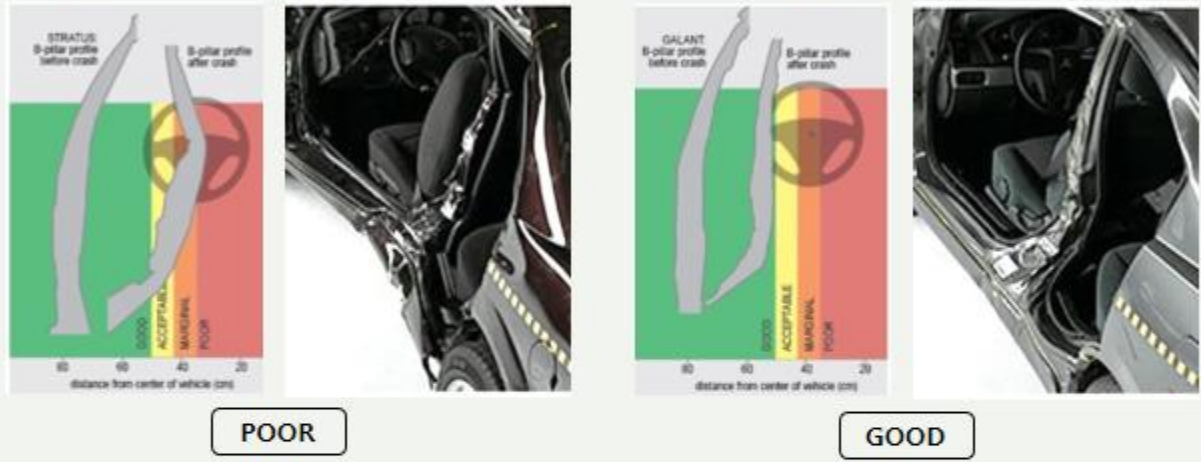
Shipping out



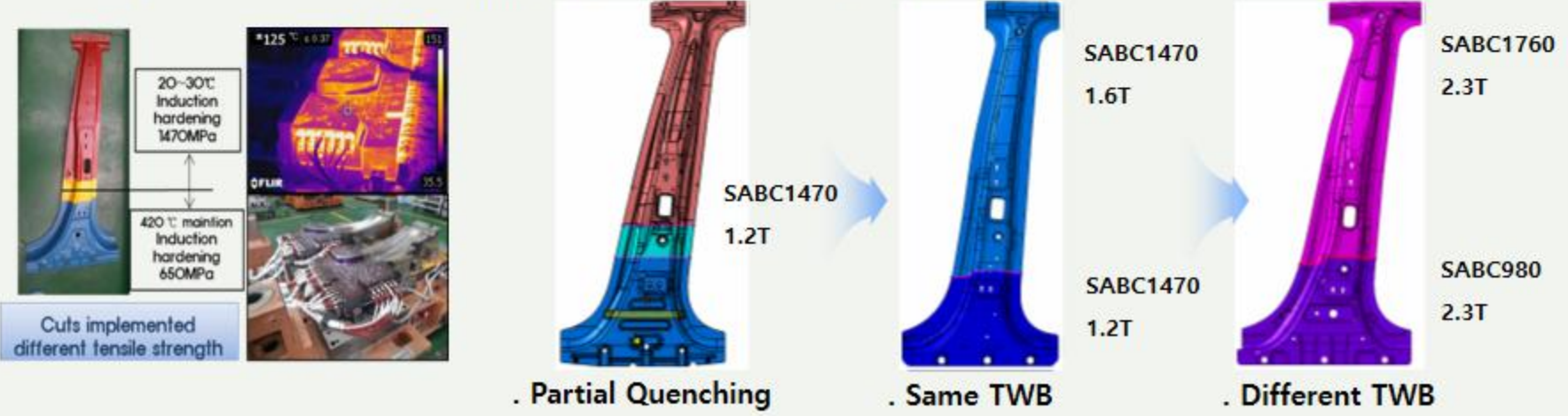


1 . Necessity for B - PILLAR combined strength

- Parts with varying tensile strengths for each that are suitable to protect the driver during a vehicle collision



2 . Changes in technology for applying different strengths in the B - Pillar



3 . REF SIDE OTR (Door Ring) Integrated Parts

- Reduces the weight of the automobile components through hot stamping application
(Reduction in material thickness, reduction of component parts, strength hardening)
- Every point of production includes welding assembly
(FRT PLR OTR , RAIL ROOF SIDE, CTR PLR OTR, SIDE SILL OTR)
- EX. Forming REINF SIDE OTR using integrated hot stamping die



UPR
DIE

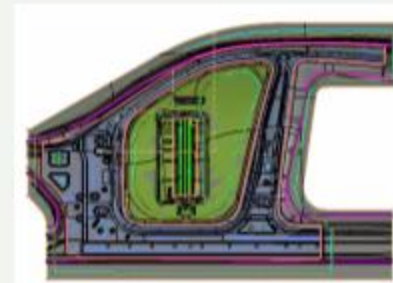
BLANK
HOLDE
R

LOWER
DIE



4 . REF SIDE OTR (Door Ring) Integrated Yield Improvement

- Simultaneous forming of products with the same thickness on the integrated SIDE OTR door part to improve yield



IJS TOOLING PROCESS LAYOUT

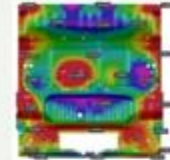
Solution Provider

① Order released



② CAE

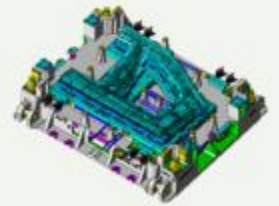
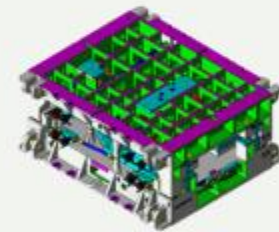
(Simulation, Springback review... etc)



⑥ Final Inspection



③ Die design



⑤ T/O & Quality improvement



④ Assembly & Machining

IJS PORTFOLIO HOT STAMPING DIE

Solution Provider

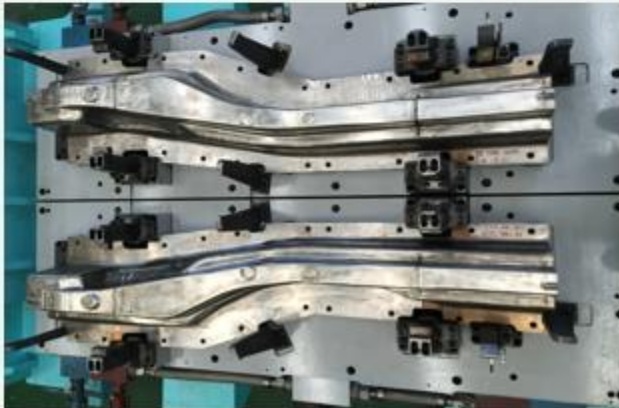
· REF SIDE OTR L/R



· MBR SIDE RR LWR L/R



· MBR RR FLR SIDE L/R



· MBR FRT SIDE RR LWR L/R



IJS PORTFOLIO HOT STAMPING DIE

Solution Provider

· MBR RR FLR SIDE L/R



· MBR RR FLR SIDE FRT



· REINF ROOF SIDE OTR L/R





















· REINF FR PLR OTR UPR L/R






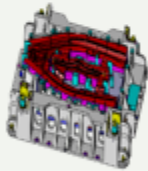







IJS PORTFOLIO HOT STAMPING DIE

Solution Provider

1 . REF ROOF SIDE OTR L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
1	YP		71138/48-A9000	REF ROOF SIDE OTR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	KIA MOTOR
2	HI		71131/D2000	REF FRT PLR INR OTR LWR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
3			71454/64-D2000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	
4	ADc		71138/48-F2000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)
5	HC5		71132/42-J9000	REINF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
6	BD4		71152/62-M6000	REF ROOF SIDE OTR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	KIA MOTOR
7	BD5		71138/48-M6500	REF ROOF SIDE OTR RR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	KIA MOTOR
8	RG3		71454/64-T1000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
9	PZ1A		63122/522-T20AA	STIFF ROOF SIDE R/L		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	TOPRE (JAPAN)
10	NX4C		71152/62-N8000	ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)

1 . REF ROOF SIDE OTR L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
11	IK S/B		71454/64-G9700	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
12	NX4		71151/61-N9000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (PATCH)	HYUNDAI MOTOR
13			71177/87-N9000	REF CTR PLR OTR UPR L/R		SABC1470 1.2t	HOT STAMPING (PATCH)	
14	NX4-OB		71151/61-K5000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
15			71177/87-K5000	REF CTR PLR OTR UPR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	
16	T43A		63122/522-T43A	STIFF ROOF SIDE R/L		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	TOPRE (JAPAN)
17	SG2		71152/62-AT000	REF ROOF SIDE OTR L/R		SABC1470 1.2,1.4t	HOT STAMPING (TWB)	KIA MOTOR
18	MX5		71152/62-P6000	REF ROOF SIDE OTR L/R		SABC1470 1.6t SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
19	CL4		71152/62-GG000& 65772/82-GG000	REF ROOF SIDE OTR L/R&S/SILL INR RR L/R		SABC1470 1.6t SABC1470 1.0t	HOT STAMPING (TWB)	KIA MOTOR

2 . REF CTR PLR OTR L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
1	M7(ME)		71332/42-GO000	REF CTR PLR OTR L/R		SABC1760 2.3t /SABC980 2.3t	HOT STAMPING (TWB)	HYUNDAI MOTOR
2	CL4		71332/42-GG000	REF CTR PLR OTR L/R		SABC1760 1.6t / SABC780 1.4t	HOT STAMPING (TWB)	KIA MOTOR
3	SV		71332/42-EV000	REF CTR PLR OTR L/R		SABC1760 2.0t / SABC980 2.0t	HOT STAMPING (TWB)	KIA MOTOR
4	CT		71332/42-EZ000	REF CTR PLR OTR L/R		SABC1760 2.0t / SABC780 2.0t	HOT STAMPING (TWB)	KIA MOTOR
5	9BQB		42891349/55	REF CTR PLR OTR L/R		SABC1470 1.5T / 1.2T	HOT STAMPING (PATCH)	AUTOGEN
6	NBr4 (HCr)		71331/41-F9000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR
7	FBr4		71331/41-H0000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR
8	ADC -PHEV		71132/42-F2000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI-STEEL
9	SQ		71132/42-J1000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI-STEEL (CHINA)
10	DN8		71332/42-L1000	REF-CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR

2 . REF CTR PLR OTR L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
11	QX		71332/42-K2000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR
12	DN8		71332/42-L1000	REF-CTR PLR OTR L/R 2 nd Die		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR
13	RG3		71332/42-T1000	REF CTR PLR OTR L/R		SABC1470 1.2T	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
14	NH2		71354/64-XH000	REF CTR PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR













3 . REF SIDE OTR L/R (DOOR RING)

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
1	PDeWGN		71132/42-G4200	REF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
2	JX1		71312/22-T6000 65176/86-T6000	REF SIDE OTR L/R& MBR FR SEAT CROSS RR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR














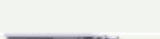

4 . REF FRT PLR OTR UPR/LWR L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
1	LF		71178/88-C1000	REF FRT PLR OTR UPR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
2	UM		71131/41-C5000	REF FRT PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (SHELL)	HYUNDAI MOTOR
3	TLc		71132/42-D3000	REF FRT PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)
4	YC		71131/41-F9000	FRT PLR OTR UPR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
5			71153/63-F9000	FRT PLR OTR LWR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	
6	HI		71131/D2000	REF FRT PLR INR OTR LWR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
7	JS		71134/44-J3000	REF FRT PLR OTR UPR L/R (LH D) 4CAVITY		SABC1470 1.4/ 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
8	BD4		71132/42-M6000	REF FRT PLR OTR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA
9	RG3		71178/88-T1000	REF FRT PLR OTR UPR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
10	NE		71132/42-GI000	REINF FRT PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR

5 . REF FRT SIDE RR UPR L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
1	LF		64671/81-C1000	MBR FRT SIDE RR UPR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
2	TLc		64671/81-D3000	MBR FRT SIDE RR UPR L/R		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)
3	YC		64671/81-F2000	MBR FRT SIDE RR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
4	JF		64671-C1000	MBR FRT SIDE RR UPR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	KIA MOTOR
5	QL		64671/81-D3000	MBR FRT SIDE RR LWR L/R		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	KIA MOTOR
6			65712/22-D3000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (GUNDRILL)	
7	ADc		64672/82-F2000	MBR FRT SIDE RR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)
8	DN8		64672/82-L1000	MBR FRT SIDE RR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
9	TL		65712/22-D3000& 64672/82-D3000	MBR RR FLR SIDE FRT&MBR FRT SIDE RR LWR		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
10	NX5		65712/22-NR000& 64672/82-NR000	MBR RR FLR SIDE L/R & MBR FR T SIDE RR LWR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL



















6 . MBR RR FLR SIDE L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
1	TLc		65711/21-D7000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)
2	AE-EV		65711/21-G7000	MBR RR FLR SIDE L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
3	IG		65711/21-C1000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
4	TL		65712/22-D3000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
5	QL		65712/22-D3000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (GUNDRILL)	KIA MOTOR
6	YP		65712/22-A9000	MBR RR FLR SIDE L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	KIA MOTOR
7	ADC -PHEV		65712/22-S7000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)
8	OS_EV		65522-K4000	EXTN RR FLR FRT		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
9			65712/22-K4000	MBR RR FLR SIDE FR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	
10	TL		65712/22-D3000 & 64672/82-D3000	MBR RR FLR SIDE FRT & MBR FRT SIDE RR LWR		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR

IJS PORTFOLIO HOT STAMPING DIE

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6 . MBR RR FLR SIDE L/R

NO	MODEL	VEHICLE	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE
11	JX1		65712/22-T6000	MBR RR FLR SIDE L/R		SABC1470 1.2~1.6t	HOT STAMPING (TRB)	HYUNDAI MOTOR
12	OS_HEV		65712/22-CM000	MBR RR FLR SIDE FRT LH/RH		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
13	CD WGN PHEV		65712/22-J7000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR
14	KA4		65712/22-R0000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (SHELL)	KIA MOTOR
15	SG2-EV		65712/22-AO000	MBR RR FLR SIDE L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR
16	SX2-HEV		65712/22-DF000	MBR RR FLR SIDE L/R		SABC1470 1.4t	HOT STAMPING (TWB)	HYUNDAI MOTOR
17	SX2-EV		65712/22-BF000	MBR RR FLR SIDE L/R		SABC1760 1.4t / SABC780 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR
18	SV		65712/22-EV000	MEMBER-RR FLOOR SIDE L/R		SABC1760 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR
19	NX5		65712/22-NR000& 64672/82-NR000	MBR RR FLR SIDE L/R & MBR FR T SIDE RR LWR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL



『03. Future Plan』

IJS FUTURE-ORIENTED STRATEGIC VISION

Solution Provider

Aims to achieve stable revenue growth in its core product lines

- 1) Dies, 2) Body Parts, 3) Automotive electronics and Facility
- **Through expansion into the Indian market.**



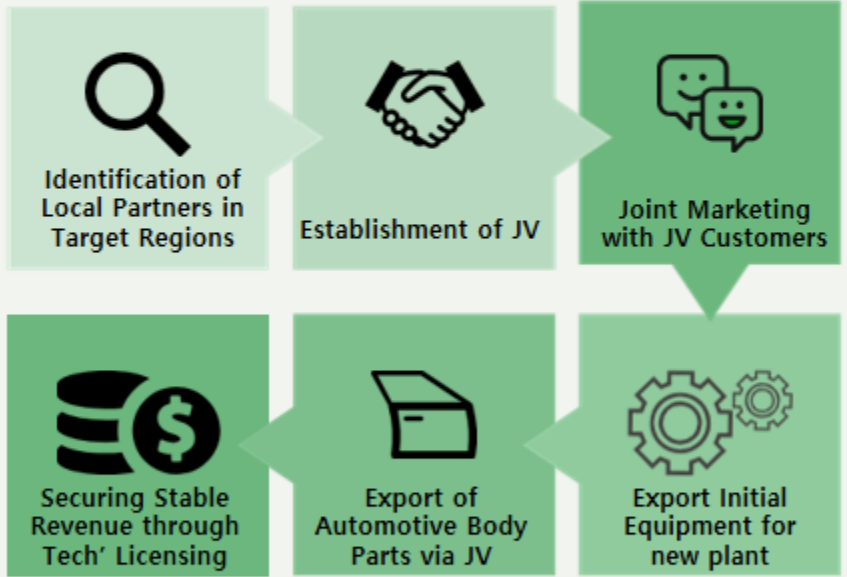
1. Dies
- Global expansion of Die exports



2. Body Parts
- Expanding Orders focused on large body parts
- High-Strength Steel(HSS)



3. Auto-Electronics / Facility
- Initial Equipment supply for JV and subsidiary establishment



Targeting the Global Market

IJS H/S PRODUCTION LOCAL TRAINING PLAN

Solution Provider

Section	Production Division	Management Division	Production SYSTEM
Status	Parts Production	Production, Quality and Delivery Management	Stable Production of Hot Stamping Parts
Main Tasks	<ul style="list-style-type: none"> Parts Production Training <ul style="list-style-type: none"> ① Understanding of Parts ② Understanding of Production Process ③ Frequent Inspection of Produced Parts Safety Training <ul style="list-style-type: none"> ① Key Safety Rules for Production Operators ② Proper Use of Personal Protective Equipment(PPE) Equipment Training <ul style="list-style-type: none"> ① Understanding of T/O Press and Furnace ② Understanding of Laser Cutting 	<ul style="list-style-type: none"> Production Planning Management <ul style="list-style-type: none"> ① Review of Customer Production Plans ② Establishment of Internal Production Plans Quality Management of Produced Parts <ul style="list-style-type: none"> ① Quality Control at Each Production Stage ② Record Management for Quality Control ③ Management of Defective Parts Process Customer Delivery Management <ul style="list-style-type: none"> ① Confirmation of Customer Delivery Timing ② Establishment of internal Delivery Plans 	<ul style="list-style-type: none"> On-time Production per Customer Schedule Quality Assurance of Produced Parts On-time Delivery per Customer Requirements Efficient Overall Production Oversight <ul style="list-style-type: none"> ① Material Preparation ② Equipment Efficiency <ul style="list-style-type: none"> i. Heating & Press Production ii. Laser Cutting Production ③ Understanding Production Standard ④ Efficient Assignment of Production & Admin Staff

Section	SYSTEM	M+1				M+2				M+3				Remarks
		1W	2W	3W	4W	1W	2W	3W	4W	1W	2W	3W	4W	
Parts Prod.	Understanding Parts & On-time Prod.	Understanding Parts				Safety Training Assessment				Understanding of Produced Parts				Focus on Worker
		Safety Training		Training-Press / Furnace		Training- Furnace/ Laser								
Parts Mgmt.	Parts Mgmt & Customer Delivery	Production Planning				Quality Control of Produced Part				Application of Production System				Focus on Management

Lead Time

Stabilizing supply chains with fast turnaround.

Yield

Leveraging deep tooling expertise for maximum production efficiency.

Price

Delivering cost-competitiveness through yield optimization.

We deliver excellence in all three areas
without ever compromising on quality.



Thank you

